Product Data Sheet



ASMACO SPRAY PAINT PRIMER

Product Description:

Asmaco spray paint primer for use as filler and as an adhesion promoter between surface and final coat. Coat able with air-drying acrylic-, synthetic and nitro-combi lacquers. For metal, wood, ceramics, stone, carton and others. Asmaco spray paint primer is lead free.

Key Performance Properties:

- Quick-drying
- Super flow and high coverage
- Especially high filling power
- Very good flow, smooth surface
- Protects from corrosion
- Promotes best adhesion of the top coat on the subsoil
- Optimizes the gloss of the top coat
- Grants the economical application of the top coat
- Especially user-friendly due to durable quality, which is easy to apply and easy to sand and re-coat
- For indoor and outdoor applications
- Excellent finish
- Aerosol formulation gives quick, even spray
- CFC Free

Applications:

Shake the can vigorously for 2 minutes till glass agitator rattle in the can Egalize little dents and porous repair spots by repeated spraying of thin layers and sanding. Spray from approx. 25 to 30 cm. After drying (approx. 24- hours), sand with sandpaper (grain 600), clean the surface. Afterwards apply the topcoat.

Direction For Use:

De-rust, sand and clean the surfaces to be painted. The surface has to be clean, dry and free from rust and fat.

Typical Properties:

Appearance	Colored liquid in Aerosol can
Specific Gravity	0.95 ± 0.08
% NVM	23.00 ± 2.00
Viscosity On Zyhn Cup-1, at 28°C	33.00± 2 sec
Viscosity On Ford Cup-4 at 28 °C	12.00±1 sec
Inside pressure (m.pa) @ 28 °C	0.40 ± 0.10
Flash Point	7.00 ± 3°C
Drying time (Surface dry)	6 - 8 minutes



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Drying time (Hard dry)	Minimum 1hr.
VOC Content	450g/l
Finish	Smooth
Gloss@60 (DIN 67530)	0-5 Units
Services Temperature/Heat Resistance	-40 to +170°C
Storage Temperature	0 to +35°C
Application Temperature	+10 to +25°C

Storage and Shelf Life:

The shelf life of ASMACO spray paint primer is 3 years when stored under normal condition of temperature and pressure away from direct sunlight. Store in a dry place. Protect from direct sunlight and other sources of heat. Do not expose to temperatures exceeding 50°C because the cans contain pressurized gas. It may burn above 50°C. Do not pierce or burn even after use. Do not spray on naked flame or any incandescent materials. Follow the warning texts on the labels!

Packaging:

ASMACO SPRAY PAINT PRIMER 400 ML - 12 CANS/CTN

Shipping Limitations: None

Note

The information and data contained in the product data sheet is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of the product for usage. Since the supplier cannot know all the uses, or the conditions of use to which the product may be exposed, no warranties concerning the fitness or suitability for particular use or purpose are made. It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application Likewise if the application, product specifications or manner in which our products are used require government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

Non – Warranty: Because the storage, handling and application of the material is beyond Anchor Allied Factory Ltd's control, we can accept no liability for the result obtained. Anchor Allied Factory Ltd's sole limited warranty is the product meets the manufacturing specifications in effect at the time of shipment. There is no warranty or merchantability or fitness for use, nor any expressed or implied warranty. Anchor Allied Factory Ltd will not be liable for any incidental and consequential damage of any kind. The exclusive remedy for breach of such limited warranty is a replacement of any product shown to be other than warranted. Suggestions of uses should not be taken as inducement to infringe any patents.







SILICONE SEALANTS • WATERPROOFING COATINGS • PU SEALANTS • POLYSULPHIDE SEALANTS • ACRYLIC & DUCT SEALANTS POLYURETHANE FOAM • SPRAY PAINT • SILVER CLOTH DUCT TAPE • CREPE PAPER MASKING TAPE • ALUMINIUM FOIL TAPE P.E. PROTECTION TAPE • PVC PIPE WRAP TAPE • CONTACT ADHESIVE • EPOXY STEEL • PVC CEMENTS • SUPER GLUE

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