# **Product Data Sheet**



# ASMACO HAMMERTONE EFFECT SPRAY PAINT

#### **Product Description:**

ASMACO HAMMERTONE EFFECT SPRAY PAINT offers a hammered finish with a high level of protection lasting for years that can be applied in a matter of minutes. Asmaco Hammered Paint is part of the extensive range of topcoat paints which brought to you in a spray can for quick and easy application. It is used as protective and decorative coating due to its antirust and hammer effect properties.

Hammered finish paint as it is commonly referred to as, is a special coating with a surface that looks like hammered metal once it is dry. It is popular for railings, garden furniture, gates, and a whole host of other metal surfaces. Hammer paint can be sprayed on treated and untreated surfaces such as wood, metal, aluminum, glass, stone, ceramic tiles, and various types of plastic.

#### **Key Performance Properties:**

- High gloss appearance
- Excellent hiding properties
- Contains rust-inhibitive pigments for additional corrosion protection
- Lead- and chromate-free
- CFC Free
- Interior and exterior application
- High coverage and fast drying

AVAILABLE COLORS: Brown, Green, Blue, Grey Purple, Silver.

## **Applications:**

Shake vigorously till glass agitator rattle in the can. Hold the container approximately 30 cm away from the object to be painted. Keep the can motion from side to side so that the coating is deposited evenly. Better to apply several thin coatings at an interval of min 10minutes. Better to store can at room temperature. For better adhesion ASMACO PRIMER is highly recommended.

#### **Direction For Use:**

The surface to be painted must be free from grease, dirt, moisture and rust after that treat with IPA to attain excellent results.

### **Typical Properties:**

Appearance	Paint in Aerosol can
Specific Gravity	$0.955 \pm 0.05$
% NVM @120°C	$(43.00 \pm 5.00)$
Viscosity on Ford Cup-4 at 28 °C	$13.50 \pm 3 \text{ sec}$
Inside pressure (m.pa) @ 28 °C	$0.40 \pm 0.10$
Flash Point	$7.00 \pm 3^{\circ}$ C

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EFFECT
SPRAY PAINT

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Drying time (Surface dry)	20 Minutes
Drying time (Hard dry)	After 24 Hrs.
Finish	Smooth
Film Hardness/ Marking	Flexible & hard film.
Res. to washing & abrasion	Satisfactory
Res. To heat & humidity	Satisfactory up to 100°C with high humidity.
Hot water immersion test/ Sealing test	Passes & satisfactory

#### **Storage and Shelf Life:**

The shelf life of ASMACO HAMMERTONE EFFECT SPRAY PAINT is 2 years when stored under normal condition of temperature and pressure away from direct sunlight. Do not expose to temperatures exceeding 500C because the cans contain pressurized gas. It may burn above 50°C. Do not pierce or burn even after use. Do not spray on naked flame or any incandescent materials. Keep out of reach of children.

#### **Packaging:**

ASMACO HAMMERTONE EFFECT SPRAY PAINT 400 ML - 6 CANS/CTN

#### **Shipping Limitations: None**

#### Note

The information and data contained in the product data sheet is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of the product for usage. Since the supplier cannot know all the uses, or the conditions of use to which the product may be exposed, no warranties concerning the fitness or suitability for particular use or purpose are made. It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application Likewise if the application, product specifications or manner in which our products are used require government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

Non – Warranty: Because the storage, handling and application of the material is beyond Anchor Allied Factory Ltd's control, we can accept no liability for the result obtained. Anchor Allied Factory Ltd's sole limited warranty is the product meets the manufacturing specifications in effect at the time of shipment. There is no warranty or merchantability or fitness for use, nor any expressed or implied warranty. Anchor Allied Factory Ltd will not be liable for any incidental and consequential damage of any kind. The exclusive remedy for breach of such limited warranty is a replacement of any product shown to be other than warranted. Suggestions of uses should not be taken as inducement to infringe any patents.







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